

caution: may cause sudden relaxation

#### global mission control

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80000 MS

SNE SONE NOISIDENNE

#### tuuci shade index









#### Dear friends,

The oceans and the rugged terrain in between have always been my passion. In fact, nature in all its wondrous forms and raw beauty has inspired me through the years and brought me endless joy. So much so that I felt compelled to create TUUCI, a company completely dedicated to complementing the comfort and accessibility of these natural environments through shade architecture.

And now nearly twenty years later, TUUCI has flourished into an iconic brand known for innovative, stylish and functionally superior shade systems; systems that can endure the harshest wind-swept, sun-drenched and moisture-rich environments on the planet.

And yet, we are just beginning. Our simple journey is to complement the shade and ambiance that nature has provided. Inspirations from my life in and around the sea are reflected in every product we engineer. It's our intention to share natural comfort in its most basic form—a comfortable place in the shade.

Warmest Regards,

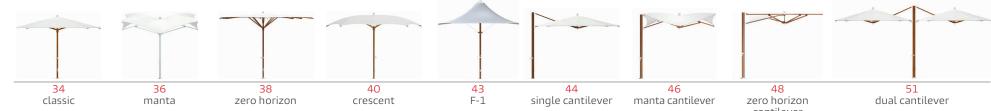
Dougan Clarke,
CEO and Chief Product Architect

#### premium parasols

#### ocean master MAX



#### plantation MAX



#### ocean master



#### plantation



#### essential parasols =



#### cabanas & lounges

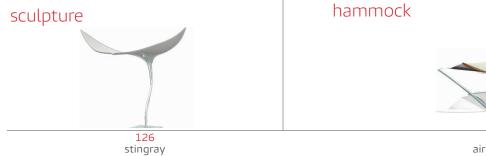
#### cabanas



#### lounges



#### sculpture / hammock / marine





#### 135 / shade advertising





140 / accessories 142 / care & maintenance 144 / warranty 146 / efforts & affiliations 147 / getting greener 148 / contact 152 / team

TUUCI's technology thrusts have yielded important advancements in counter-wind-force engineering found exclusively on the Ocean Master MAX collection. TUUCI's new "V-MAX"<sup>TM</sup> Strut Design features a four-point profile which concentrates strength along the radial walls at precisely the positions where maximum wind-forces are applied. The "V-MAX"<sup>TM</sup> struts' radically superior engineering reduces weight and provides a multi-faceted polished exterior for refined design appeal. Powder coat finish options include: textured bright white, sea shell white, ash grey, hammered bronze, espresso and jet black.



#### features:

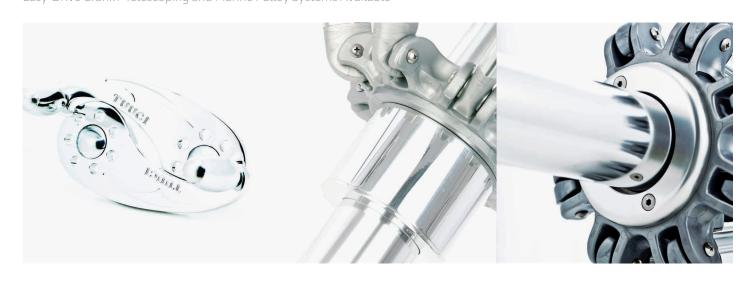
Polish Titanium Marine-Grade Finish

V-MAX™ Reinforced Strut Design

5 / 15 Year Limited Warranty

Precision Milled Aluminum Components

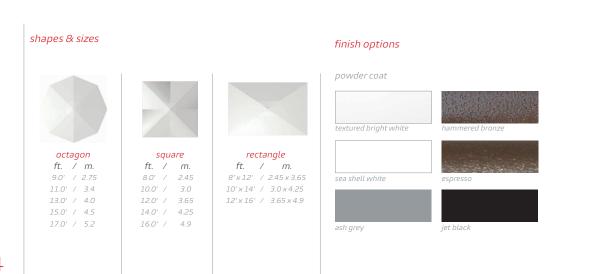
Easy-Drive Crank / Telescoping and Marine Pulley Systems Available







## classic







manta









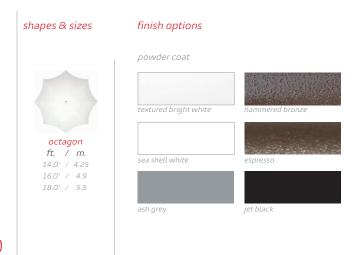
zero horizon







crescent

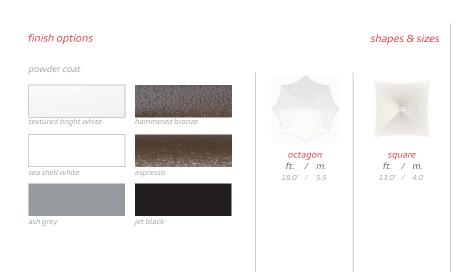








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manta cantilever



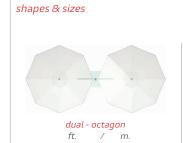








## dual cantilever



dual - octagon ft. / m. 9.0'x18.0' / 2.75 x 5.4 \*11.0'x22.0' / 3.4 x 6.8 \*\*13.0'x26.0' / 4.0 x 8.0



dual - square
ft. / m.
8.0'x16.0' / 2.4 x 4.9
\*10.0' x 20.0' / 3.0 x 6.0
\*\*12.0' x 24.0' / 3.65 x 7.4
13' x 26.0 / 4.0 x 7.9



dual - rectangle ft. / m. \*16' x 12' / 4.9 x 3.65 \*\*20' x 14' / 6.0 x 4.25

# finish options powder coat textured bright white hammered bronze sea shell white espresso ash grey jet black



Beauty and durability work together flawlessly in the Plantation MAX Collection. This collection exclusively offers a new, state-of-the-art hardwood finish, called aluma-TEAK™. Combined with TUUCI's Armor-Wall Aluminum™, aluma-TEAK™ conveys the gorgeous appearance of hardwood but with guaranteed resilience to all types of sea-side corrosion. With elegant and expansive coverage, the collection's old world charm lends an intoxicating ambiance that, thanks to its durable masts, will last for years to come.



#### features:

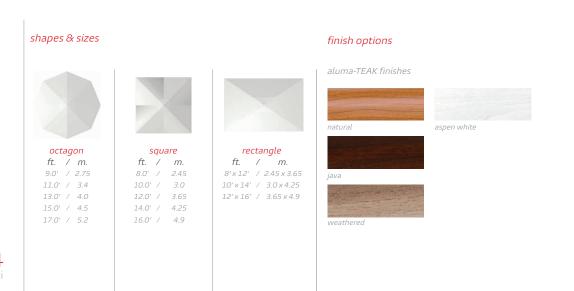
aluma-TEAK™ State-of-the-Art Hardwood Finish Armor-Wall Aluminum™ Construction V-MAX Reinforced Strut Design Precision Milled Aluminum Components







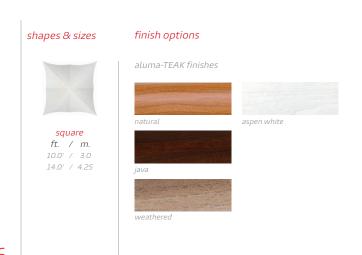
## classic







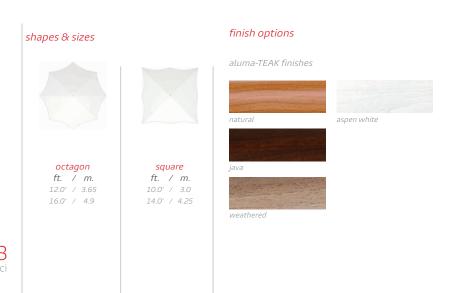
manta







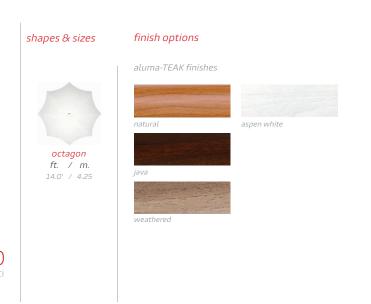
zero horizon







crescent

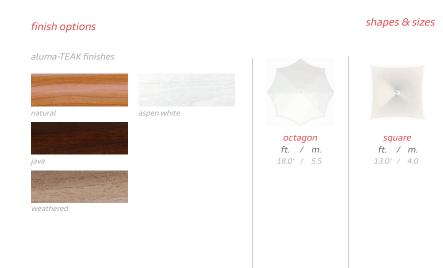






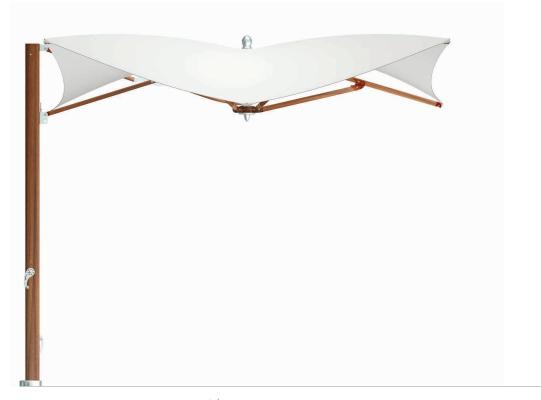




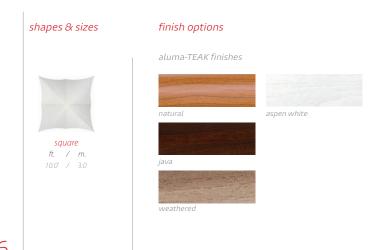




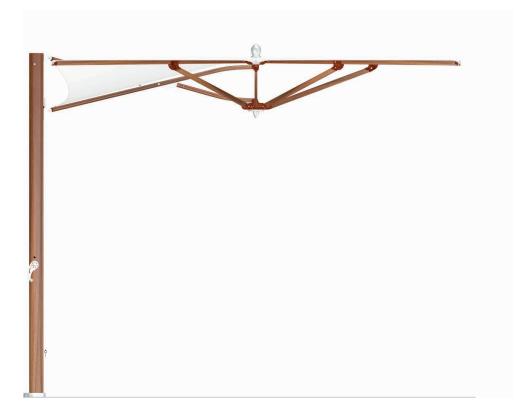




manta cantilever







zero horizon cantilever



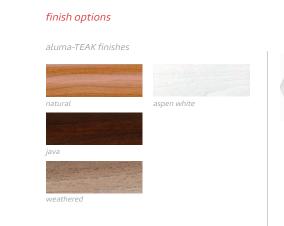






dual cantilever

shapes & sizes









dual - rectangle
m. ft. / m.
x4.9 16'x12' / 4.9x3.65
x6.0 \*\*20'x14' / 6.0x4.25

The Ocean Master, TUUCI's flagship collection, is as innovative as it is stunning. An architectural triumph in shade engineering and design, it's constructed to withstand the harshest global environments. TUUCI's patented modular operating systems and marine-grade construction provide extreme durability, dependability and ease of use. Powder coat finish options include: textured bright white, sea shell white, ash grey, hammered bronze, espresso and jet black.



#### features:

Marine-Grade, Armor-Wall-Aluminum Construction Stainless Steel Hardware Throughout Reinforced-Strut Design Solid Milled-Aluminum Finial Design







## classic





hexagon ft. / m. 5.5' / 1.65 7.0' / 2.15 8.5' / 2.6 10.0' / 3.0 11.0' / 3.4



octagon
ft. / m.
5.0' / 1.5
6.0' / 1.8
7.5' / 2.25
9.0' / 2.75
10.5' / 3.2
11.5' / 3.6
autoscope
13.0' / 4.0



square
ft. / m.
4.5' / 1.35
5.5' / 1.65
6.5' / 2.0
7.5' / 2.25
8.5' / 2.6
autoscope
10.0' / 3.0



oval ft. / m. 9'x11' / 2.75x3.4



rectangle
ft. / m.
5'x8' / 1.5x2.45
6'x9' / 1.8x2.75
autoscope
ft. / m.
8.0'x12.0' / 2.45x3.65

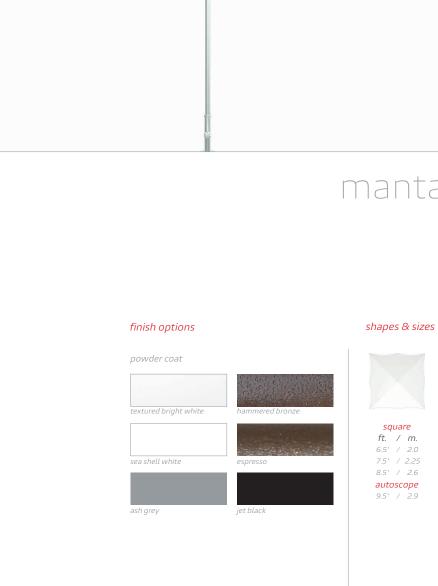
#### finish options







manta





### zero horizon









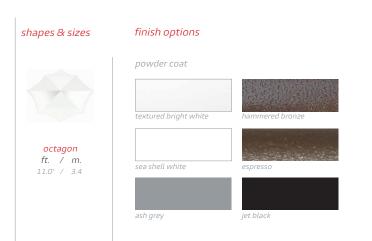
crescent







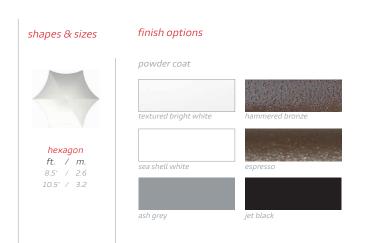
#### razor







pagoda





Looks can be so beautifully deceiving. True, the Plantation Collection is reminiscent of a classic European market parasol from a bygone era. However, the highly durable aluminum frame is finished with aluma-TEAK™, a state-of-the-art process that is impervious to the elements and UV degradation. The result is a structure that that has the warmth and tradition of hardwood, yet won't swell or rot and is completely resistant to salt and acid rain for years of durable service.



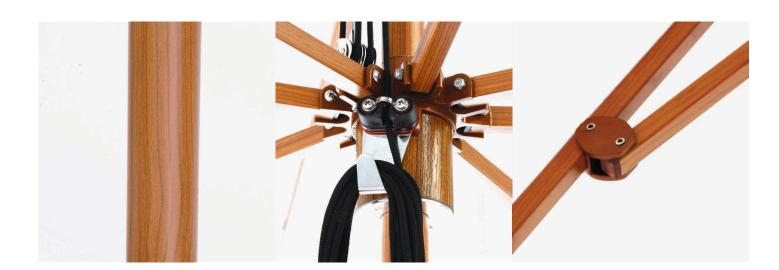






#### features:

aluma-TEAK™, State-of-the-Art Hardwood Finish Armor-Wall Aluminum™ Radial Strength Walls Aluminum Reinforced Strut Joints







## classic

shapes & sizes



hexagon ft. / m. 5.5' / 1.65 7.0' / 2.15 8.5' / 2.6 10.0' / 3.0 11.0' / 3.4

octagon
ft. / m.
5.0' / 1.5
6.0' / 1.8
7.5' / 2.25
9.0' / 2.75
10.5' / 3.2
11.5' / 3.6
autoscope
13.0' / 4.0



square
ft. / m.
4.5' / 1.35
5.5' / 1.65
6.5' / 2.0
7.5' / 2.25
8.5' / 2.6
autoscope
10.0' / 3.0





rectangle ft. / m. 5'x8' / 1.5 x 2.45 6'x9' / 1.8 x 2.75 autoscope ft. / m. 8.0'x12.0' / 2.45 x 3.65







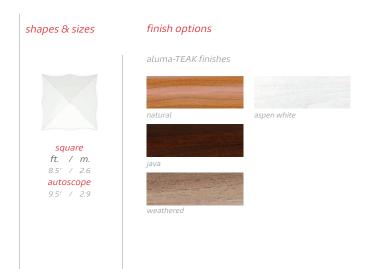








manta

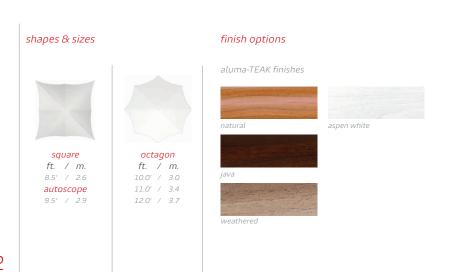








zero horizon

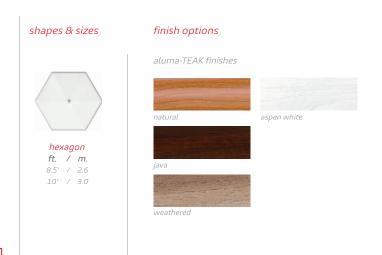




# plantation premium parasols



pagoda









## features:

Easy grip handle for opening and closing

Auto-lock deck mount

Satin anodized finish aluminum

#### features:

### shapes & sizes







# bay master<sup>TM</sup> essential parasols

Similar to the Ocean Master in shade engineering and design, yet so very different. The unique deviation is a striking marine satin anodized center mast that consistently makes it another top choice for commercial markets and seaside resorts as well as private backyards and poolside settings. Built for years of uninterrupted use in the toughest conditions, its ease of use will amaze you almost as much as its beauty.











shade pod

swim-under" cantilever

#### features:

Satin Anodized Components Patented Independent Bracket System Bay Master Square Struts Enhance Radial Strength Riveted Rib Joints for Added Strength Triton Polymer Finial







classic



hexagon ft. / m. 7.0' / 2.15 8.5' / 2.6 10.0' / 3.0



octagon ft. / m. 7.5' / 2.25 9.0' / 2.75 10.5' / 3.2



**square**5. / m.
6. / 1.65
6. / 2.0



rectangle ft. / m. 6'x9' / 1.8 x 2.75

shapes & sizes





fiber-FLEX classic





hexagon ft. / m. 7.0' / 2.15 8.5' / 2.6



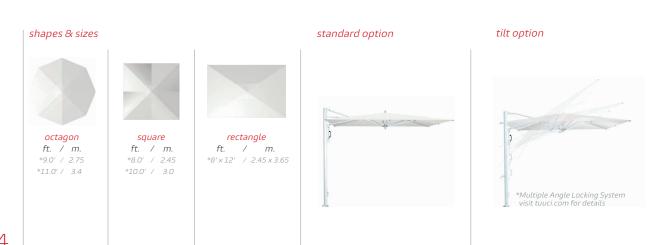
octagon ft. / m. 7.5' / 2.25 9.0' / 2.75 10.5' / 3.2



# bay master essential parasols



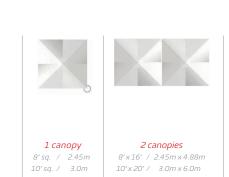
single cantilever



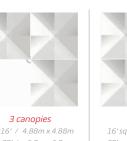




shade pod



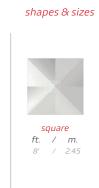




shapes & sizes



"pool side, swim-under" cantilever





# vineyard essential parasols

TUUCI's state-of-the-art dura-TEAK wood-simulated fiberglass strut and mast system give the Vineyard Collection an authentic hardwood look while providing years of maintenance-free service. Classic European styling further defines this collection providing warm ambiance to any outdoor environment.





classic

single cantilever

fiber-FLEX classic





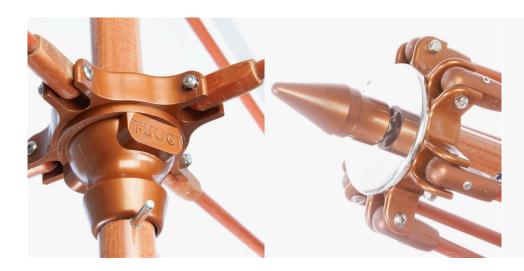


"pool side, swim-under" cantilever

authentic hardwood

### features:

TUUCI's exclusive dura-TEAK rigid fiberglass strut system Patented Independent Bracket System Riveted Rib Joints for Added Strength Copper Triton Polymer Finial













mast material



hexagon ft. / m. 7.0' / 2.15 8.5' / 2.6 10.0' / 3.0



octagon ft. / m. 7.5' / 2.25 9.0' / 2.75 10.5' / 3.2



square
ft. / m.
5.5' / 1.65
6.5' / 2.0
7.5' / 2.25
8.0' / 2.45



shapes & sizes

rectangle ft. / m. 6'x9' / 1.8x2.75







fiber-FLEX classic







octagon ft. / m. 7.5' / 2.25 9.0' / 2.75 10.5' / 3.2

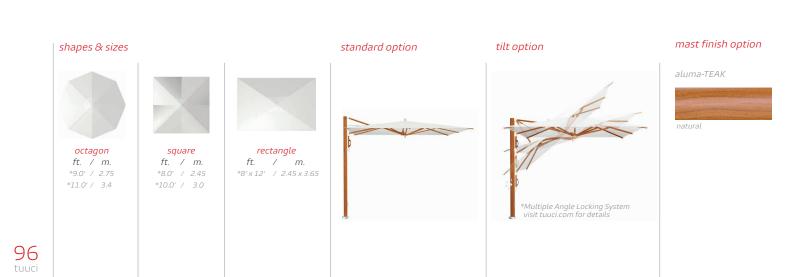


shapes & sizes





single cantilever









shade pod



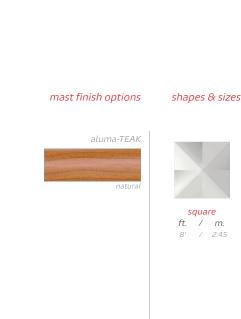




**3 canopies** 16'x16' / 4.88m x 4.88m 20' x 20' / 6.0m x 6.0m











# authentic hardwood

#### features:

Stainless Steel Acorn Finial Solid Hardwood Hub Premium Hardwood Mast Finish

features:

#### shapes & sizes









octagon ft. / m. 7.5' / 2.25 9.0' / 2.75 11.5' / 3.6 13.0' / 4.0



 square

 ft.
 /
 m.

 6.5'
 /
 2.0

 7.5'
 /
 2.25

 9.5'
 /
 2.9

# TUUCI equinox cabanas

TUUCI Equinox Cabana structures effortlessly transform any patio, poolside or outdoor landscape into open-air living rooms. The sleek modular design can be customized through lighting and music to walls and seating. The outdoors never felt more luxurious.



corner columns & trellis roof



corner columns & water resistant roof



trellis roof & 3 trellis walls

trellis roof & back wall with retractable





trellis roof & 4 retractable curtains





trellis roof & wall with trellis roof & walls with back bench L bench





full bed, trellis roof & back wall with retractable curtains



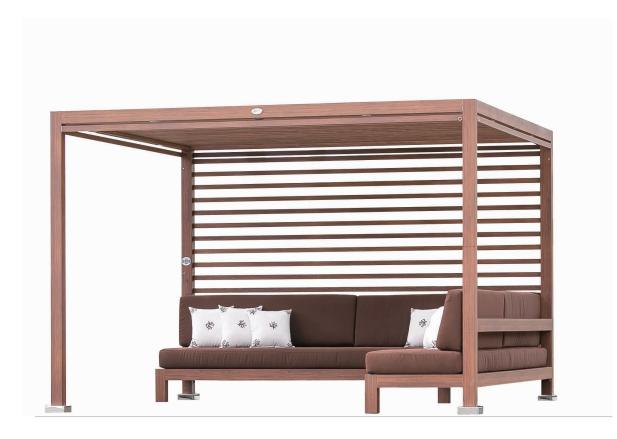
2 trellis roofs, 4 trellis side walls front full fabric curtains with L bench

#### features:

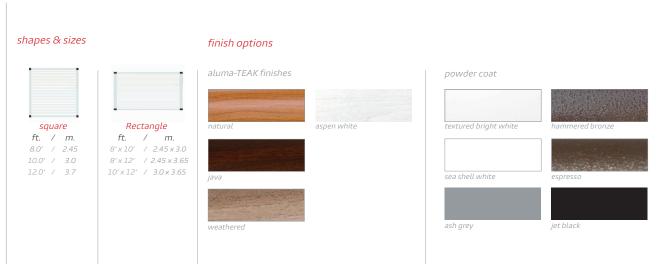
Luxurious outdoor space Deep seating benches Options for music and lighting; USB port (power source required) BlueTooth™ enabled controller for music option Satin, aluma-TEAK or powder coated finishes

2 water resistant roof, 3 trellis walls, front & side full fabric curtains with back bench





TUUCI equinox





Relaxation has never been so beautiful. Built to perform in the worst of the elements, our exclusive permanent and semi-permanent cabanas/cabanas are available with either Armor-Wall™ aluminum or our exclusive dura-TEAK™ wood-grain polymer construction for a warm, inviting atmosphere. You can customize these private outdoor living rooms to include privacy panels, windows and lush drapes that add calm and mystique.













#### features:

Available with Armor-Wall™ Aluminum or our Exclusive dura-TEAK™ Wood-Grain Polymer Construction Exclusive Permanent and Semi-Permanent Cabanas Customize with Privacy Panels, Windows and Lush Drapes







atlantis







rectangle ft. / m. \*8'x12' / 2.45 x 3.65









finish options

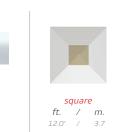






grand pacific

















crescent

shapes & sizes

square

square ft. / m. 11.0' / 3.4 13.0' / 4.0 side wall & curtain options



accent curtains

tensioned privacy v

finish options

mor-Wall

Aluminum





st. tropez

inish options shapes & sizes

Armor-Wall

square ft. / m. 10' x 12' / 3.0m x 3.65m

finish options

Armor-Wall

Aluminum

When style, comfort and luxury are absolutely paramount, nothing compares to TUUCI's exclusive collection of lounges and sun beds. Each frame is expertly detailed with either Armor-Wall™ aluminum marine-grade alloy or our innovative dura-TEAK™ wood-grain polymer construction and is built with precision to withstand nature's tests, season after season, year after year. Privacy panels and drapes add a sense of peace and solitude and are complemented with a stylish line of high-quality cushions and bed coverings.







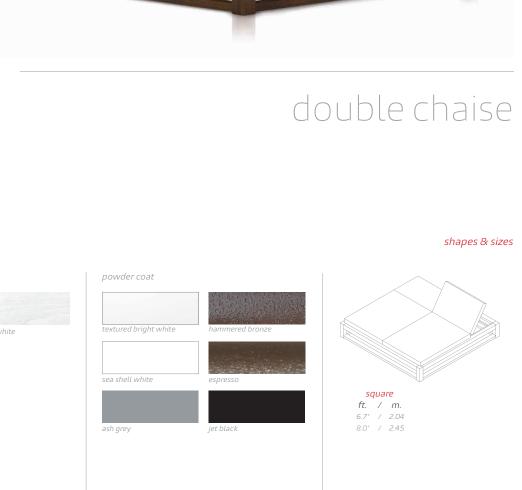
#### features:

Available with Either Armor-Wall™ Aluminum or our Exclusive dura-TEAK™ Wood-Grain Polymer Construction
Exclusive Permanent and Semi-Permanent Lounges
Privacy Panels, Windows and Lush Drapes
Stylish Line of High-Quality Cushions and Bed Coverings



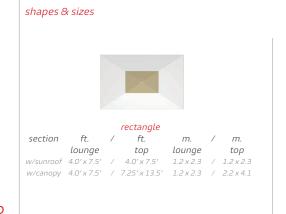








mercury

















# shade sculpture



# stingray

## features:

Intricately Laced Marine Rigging Reinforced Fixed Frame Structure locking leaver for 360 degree rotation





# hammock



features

# airlounge

### features:

shapes & sizes

Stainless Hook and Link Adjustments Patented Spring Suspension System Anti-slide Shock Absorbing Pads

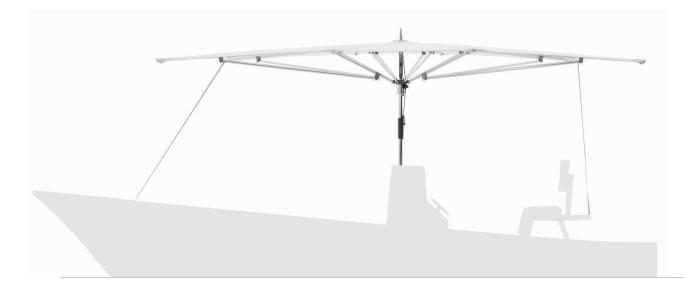
NOTE: Wave Stand and Oxygen Air Lounge are sold separately.



129 tuuci



## marine



# shade blade

### features:

Patented Independent Bracket Hub System Ballistic Reinforced/Screw Pocket Construction Marine Grade Aluminum Components

#### shapes & sizes



bow ft. 5'x7' 6'x8' 7'x9' 5'x8' 6'x9' 7'x10' 5'x9' 6'x10' 7'x11' 5'x10' 6'x11'



features





# advertising & logos



S-E HILLIAM CES

Unlike disposable wire-frame umbrellas, TUUCI frames are built to last through multiple marketing campaigns over a period of years, not months, and are designed to quickly capture attention with the highest-quality printing available. Simply pick out the custom details you want, and at least 64 square feet of permanent advertising is yours to extend any eating space and set the perfect mood. Whatever you have in mind, we can do.

NOTE: Brand names displayed as examples.

# shade anchors & accessories

The unsung hero of TUUCI shade structures is a solid foundation. From stainless steel to stone, TUUCI's Shade Anchors use only the toughest time-tested materials available to ensure a lifetime of use. Stainless steel flush mounts, galvanized steel and aluminum concrete filled shells are nearly indestructible and secure shade structures from small to large.

Although TUUCI shade equipment is rigorously tested and built to withstand incredible forces of nature, we do not recommend the use of any collapsible shade equipment in winds that exceed 25 MPH. The size of your TUUCI parasol, and installation location will greatly influence the amount of base weight required for safe operation. Please consult an authorized TUUCI dealer or factory representative directly for recommendations.

TUUCI can only warranty products which are properly secured to an adequate base or other wind security device. Our warranty specifically excludes damage caused to shade equipment as a result of improper anchoring, severe acts of nature including any damage which is caused by contact with a foreign object (including the ground).

## Quick find-a-base legend



Center Post MAX Parasols for mast diameters:

2¾" 2¾" inches 60 73 mm

for use with Cantilever Parasols for ALL cantilevers mast styles

for use with Shade Pod for ALL shade pod mast styles

for use with
Stingray Shade Sculpture
\*minimum 600 lbs anchor required or in-ground installation require
for mast diameters:

2¾" inches 60 mm

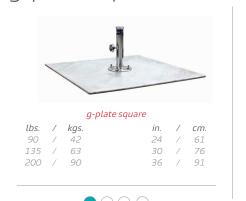
### finishes for aluma-crete bases

	silver
Powder Coat	
	textured bright white
	sea shell white
	hammered bronze
	espresso
	jet black
	ash grey
aluma-TEAK	
	natural
	java
	weathered
	aspen white

Bases Finishes / Powder Coat Options for aluma-crete Bases



## g-plate square anchors galvanized steel with stainless steel security stem







36 + 30 / 91 + 76

36 + 36 / 91 + 91

335 / 152





Stainless steel stem ships with Ocean Master MAX, Cantilever MAX, Plantation MAX, Shade Pod or Stingray and not with Shade Anchor. Tolerances +- 10 lbs

### aluma-crete cube anchors galvanized steel frame, stone paver with stainless steel security stem



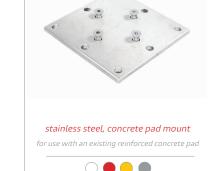




Stingray requires minimum 600 Lbs of base weight . Stainless steel stem ships with Ocean Master MAX, Cantilever MAX, Plantation MAX, Shade Pod or Stingray and not with Shade Anchor. Tolerances +- 10 lbs

## max anchors for fixed mounting











## q-plate round anchors galvanized with stainless steel security sleeve



g-plate circular							
5.	/	kgs.	in.	/	cm.		
5	/	20	18	/	46		
5	/	35	24	/	61		
5	/	50	30	/	76		





g-plate circular double-stack combo

lbs.	/	kgs.	in. / cm.
120	/	55	24 + 18 / 66 + 26
150	/	70	30 + 18 / 66 + 46
180	/	83	30 + 24 / 76 + 66
210	/	96	30 + 30 / 76 + 76
			() () ()

Tolerances +- 10 lbs

### aluma-crete round anchors concrete-filled with stainless steel security sleeve or stem



aluma-crete						
lbs.	/	kgs.	in.	/	cm.	
65	/	30	20	/	51	
95	/	44	24	/	61	
150	/	70	28	/	71	



aluma-crete with tuff-wheels						
lbs.	/	kgs.	in.	/	cm.	
65	/	30	20	/	51	
95	/	44	24	/	61	
150	/	70	28	/	71	



aluma-crete with aluma-TEAK finish aluma-crete with lift handles lbs. / kgs. 200 / 92 lbs. / kgs. in. / cm. 20 / 51 95 / 44 24 / 61 250 / 133 150 / 70 28 / 71 



250 / 133

33 / 84

33 / 84

Above shade anchors for use with Ocean Master, Bay Master, Plantation, Mistral, Vineyard and TUUCI Cabanas. \* Aluma-crete bases are not to be used for MAX Cantilevers or Shade Pod (Cantilever and Shade Pod require minimum 400 lbs of base weight). Anchor Stem sizes (for mast diameters): 1.50"/1.75"/2.00"/2.25"/2.50". Tolerances +- 10 lbs



uma-crete with aluma-TEAK Java finish						
lbs.	/	kgs.	in.	/	cm.	
200	/	90	30	/	76	
250	/	115	33	/	84	



a-crete with aluma-TEAK Weathered finish							
lbs.	/	kgs.	in.	/	cm.		
200	/	90	30	/	76		
250	/	115	33	/	84		

Stainless steel stem ships with Ocean Master MAX, Cantilever MAX, Plantation MAX, Shade Pod or Stingray and not with Shade Anchor. \* Aluma-crete Bases are not to be used for Ocean Master MAX Cantilever (Cantilever requires minimum 400Lbs of base weight). Anchor Stem sizes (for mast diameters): 1.50"/1.75"/2.00"/2.25"/2.50". Tolerances +- 10 lbs

#### Quick find-a-base legend

for use with Center Post Parasols for mast diameters:

1½" 1¾" 2" 2¼" inches 38 44 50 57 mm

for use with Center Post MAX Parasols for mast diameters:

2¾" 2½" inches

for use with Cantilever Parasols / Shade Pod for ALL cantilevers mast styles

for use with Stingray Shade Sculpture

2¾" inches 60 mm

### shade anchors (continued)



stainless steel flush mount with concrete cylinder (for pavers or beach use) \*\*11.5" x 11.5" concrete cylinder



stainless steel flush in-ground mounts \*\*6.0" and flush mount with extension sleeve





adjustable aluminum extension sleeve with hitch pin



deck mount for mast diameters: 1½" 1¾" 2" 2¼" inches 38 44 50 57



deck mount with auto cam lock for mast diameters

11/2"	13/4"	2"	21/4"	inc
38	44	50	57	mn
			$\bigcirc$	

### shade anchor accessories





sand spike for beach use



stainless steel tuff wheel independent assembly for use with all thunderstone and steel tuuci bases





stainless steel g-plate with tuff wheels for use with square g-plates only



## parasol accessories



parasol gutter for joining multiple umbrellas together

## ocean master MAX accessories heating & lighting systems



#### heating system

Adjustable infra-red heaters pivot to efficiently and directly warm objects below the canopy, not the surrounding air. Attached to the frame support struts, the heaters require the companion lighting system with which they share a power supply.

Electrical lines are concealed within the mast. The UL-approved heating system features a micro-switch that automatically turns power off when the umbrella frame is closed.



#### lighting system

Attached to the mast just above the hub, four individual lights rotate 330 degrees and pivot up to a 90-degree angle, creating the option of shining onto objects below for high visibility or up into the canopy for diffused lighting and maximum ambiance.

Electrical lines are concealed within the mast and the lights automatically power off when the umbrella frame is closed.



#### luna LED light

This new lighting solution combines state-of-the-art LED fixtures, modular low voltage wiring and "touch" ease of operation and dimming features.

TUUCI's cutting edge Ambient LED Light illuminates upwards into the canopy to distribute light evenly underneath the umbrella.

## protective covers



#### protective covers

Made with a waterproof fabric, the neutral gray protector cover features the TUUCI logo. The cover closes with a cinch rope at the bottom and features a side zipper with an extended handle for easy operation.

A folding extension pole helps lift the cover over the umbrella, making installation and removal easy. Sizes are available for most TUUCI parasols. Made to order Sunbrella Marine protector covers are available for all parasols.

## cabana & lounge accessories ceiling fan / tv bracket / junction box



#### tv mount bracket

For the ultimate in outdoor leisure, a black universal bracket holds flat screens from 17" to 42". Mounted on a back corner of the cabana, the stationary bracket does not swivel.

Your television can be connected via an extension cord or a TUUCI junction box. TV NOT included.



#### pre-wired junction box

With two plugs supporting 120V, 15 AMP, single-phase operation, the waterproof gray metal junction box closes when items are unplugged.

An electrical wire runs through the frame to connect to an external power source.

Pre-wired junction box NOT included.

## care & maintenance terms & conditions

### frames

TUUCI frames are constructed from durable, marine-grade, weather resistant materials including: fiberglass, armor-wall aluminum, dura-TEAK composites, aluma-TEAK aluminum and sustainable hardwood. All fasteners (nuts, bolts, pulleys, cam cleats, etc.) are marine-grade stainless steel and will withstand the most corrosive environments. Proper care and maintenance is important to extend the serviceable life of all TUUCI products. Fresh water rinses once a week will enhance

Although many TUUCI frames have been tested for structural integrity in winds exceeding 50 product is recommended. Loose screws should be tightened and any broken components replaced

Prior to opening, ensure that the shade product is properly secured to an adequate shade anchor, using the locking system intended for the specific product (star knob, hitch pin or cam lock).

When opening a TUUCI parasol, separate each rib 6 inches from the center post, before raising the hub. Do not force hub if it does not rise easily. When closing the parasol, pull the fabric out from between the struts to avoid pinching or damaging the TUFF-SKIN canopy membrane.

the life and long lasting beauty of your TUÚCI shade equipment. Weekly inspection of your TUUCI MPH, it is always recommended that caution and common sense be applied in extreme wind and weather conditions. TUUCI recommends that all collapsible shade equipment be closed in wind immediately to avoid further damage to your product. TUUCI Parts can be purchased at parts@ conditions which exceed 25 MPH. Stability of TUUCI shade products in heavy wind and severe weather conditions is directly related to the size, weight and security of the shade anchor. Please use reasonable and cautious judgment when determining when the parasol should be closed.

## shade anchors

ALWAYS BE SURE THAT PARASOL CENTER POLE IS FIRMLY ATTACHED TO BASE BEFORE OPENING PARASOL. Clean above ground parasol bases regularly to maintain appearance. To clean, gently wash with soap and water using a non-abrasive cloth or pad. Check three bolts in base plate regularly to ensure that they remain fully tightened. Inspect weekly if parasol bases are moved on

Do not roll aluma-crete (Aluminum Shell, Concrete Filled) bases on their side as damage to shell or finish can occur. Touch up bases with exterior paint as needed. Touch up can be ordered from the TUUCI parts department (parts@tuuci.com). Wheeled parasol bases are intended for use on even surfaces. Move bases slowly and with caution on uneven surfaces. Do not use on stairways or over distances which exceed 50 feet, as damage to welded wheel tray may occur.

## tuff-skin canopies, curtains & tensioned fabric walls

TUUCI's TUFF-SKIN parasol canopies employ the most durable and state of the art marine fabrics cleaning may remove part of the water repellency. If water repellency is a factor, the fabric should and thread including (but not limited to: Sunbrella Marine and Awning Fabrics, Weathermax, Ferrari Fabrics, Dickson Acrylic Fabrics, Weblon, Regatta, Gortex and other proven high-performance, UV stable materials). TUUCI TUFF-SKINS should be cleaned regularly before dirt is allowed to accumulate and become embedded in the fabric. The fabric canopy can be cleaned without being removed from the frame. Simply brush off any loose dirt or particles; hose down and clean with a mild soap in lukewarm water (no more than 100° F.) Rinse thoroughly to remove soap. Allow fabric to air dry. Do not use heavy detergents.

vigorously with a soft bristle brush, sponge or clean towel. Allow fabric to air dry. This method of longest serviceable life.

receive an application of an air-curing water repellent treatment (such as SM fabric quard).

Sunbrella® may be machine washed but a water repellent treatment must be applied to the fabric after washing to reestablish water repellency. Sunbrella® is made from 100% acrylic fiber and is thermoplastic or heat sensitive. When washing or cleaning, DO NOT SUBJECT TO EXCESSIVE HEAT as the fabric will shrink. DO NOT STEAM PRESS OR DRY IN ELECTRIC OR GAS DRYERS, but allow air to dry. In cases where the parasol is taken down and stored during the winter season, the TUFF-SKIN canopy should be cleaned, allowed to air dry, and stored in a dry, well ventilated area. For stubborn stains, clean with a mild soap and add one cup of bleach to a gallon of water, scrub

A TUUCI Protective Cover should be used at all times when umbrella is not in use to ensure the

## Warranty parasol/cabana/lounge/shade anchor

#### Product

TUUCI constructs its shade structures with the finest marine-grade materials available. We test our products in extreme weather environments to ensure stability, durability and years of worry-free service. In addition, TUUCI personnel carefully follow specific quality control procedures and inspect each product to ensure freedom from any type of manufacturing defect. Our goal is to produce shade platforms that will exceed your expectations and provide a shade experience like no other in the world. The warranty protection listed below covers manufacturing defects only.

Although all TUUCI marine-grade shade equipment is rigorously tested to withstand incredible forces of nature, TUUCI does not recommend or warranty the deployment or use of any collapsible shade equipment in wind conditions which exceed 25 MPH (45 MPH for the MAX F-1). TUUCI will only warranty products which are properly secured to an adequate base or anchoring system. Furthermore, TUUCI will not cover any damage to a shade or base device which occurs as a result of contact with the ground or any other foreign object including damage which occurs as a result of sudden and severe weather events or other extreme acts of nature. In general, TUUCI recommends that all collapsible shade products be securely closed when not in use.

TUUCI can recommend specific base weight and anchoring systems for specific parasol styles, shapes and sizes, however, TUUCI will only warrant the safe, sensible and reasonable operation of our shade structures within the recommended deployment quidelines. Please contact TUUCI directly if requesting shade devices and anchoring systems which can be warranted in sustained wind conditions which exceed 25 MPH.

The following specific time periods and limitations apply to the product indicated:

#### 15 Year Warranty

the frame.

#### 5 Year Warranty

OCEAN MASTER™, OCEAN MASTER and PLANTATION OCEAN MASTER™, OCEAN MASTER and PLANTATION MAX™ (Classic, Cantilever and F-1) center mast, MAX™ (Classic, Cantilever and F-1), STINGRAY SHADE cantilever mast, top and bottom hubs and stainless SCULPTURE, connecting brackets, stainless steel steel hardware only. If warrantable damage occurs fasteners, optional hardware (pulleys, auto-loc lifts, to the hubs, center pole or stainless steel hardware, pistons and crank systems), aluminum canopy ribs, and TUUCI will replace or repair any item listed in struts. If warrantable damage occurs to the hubs, center this category at its discretion. Superficial damage, pole or stainless steel hardware, TUUCI will replace or including any type of scratches or abrasions caused repair any item listed in this category at its discretion. from contact with the moving components of the Superficial damage, including any type of scratches frame itself or canopy during normal operation or abrasions caused from contact with the moving are not eligible for warranty coverage unless the components of the frame itself or canopy during normal damage compromises the structural integrity of operation are not eligible for warranty coverage unless the damage compromises the structural integrity of the frame.

> TUUCI CABANA and LOUNGE structures, including the tubing, hub system, and fasteners. If warrantable damage occurs to the hubs, center pole, struts or stainless steel hardware, TUUCI will replace or repair any item listed in this category at its discretion. Please remove fabric canopy tops to any TUUCI CABANA or LOUNGE product for winds exceeding 35 MPH, except where product is specifically engineered and warranted for higher wind loads according to TUUCI's engineering and usage guide.

> Level "C" fabric (SUNBRELLA® 9.25 oz. and other TUUCI Tuff Skin marine-grade fabric fabric). If any fabric (SUNBRELLA® or other TUUCI Tuff Skin) Level "C" fabric is rendered unserviceable by loss of color or strength caused by UV degradation, mildew, rot or atmospheric chemicals, TUUCI will replace or repair the fabric at its discretion. Labor charges will apply to the cutting and sewing of any fabric replaced under warranty.

#### 3 Year Warranty

BAY MASTER and VINEYARD (Classic, Fiber-Flex, Ultra-Powder coat finish of aluminum frames and bases Flex and Cantilever umbrellas), BAY MASTER MAX and including TUUCI's exclusive Aluma-TEAK finish. If any AUTHENTIC HARDWOOD umbrellas, including the center pole, side mast, hub system, fasteners and canopy ribs. within one (1) year from the date of purchase, TUUCI If warrantable damage occurs to the hubs, center pole, will replace or repair any paint finish damage at its own struts or stainless steel hardware, TUUCI will replace or repair any item listed in this category at its own discretion. Superficial damage, including any type of scratches or abrasions caused from contact with the moving components of the frame itself or canopy during normal operation are not eligible for warranty coverage unless the damage compromises the structural integrity shall be prorated over the life of the specific limited of the frame.

Level "A" and "B" fabric (SUNBRELLA® 8 oz. and other incurred by claimant or TUUCI as a result of a warranty TUUCI Tuff Skin furniture-grade fabric). If any fabric claim. Warranty covers only parts and the labor to (SUNBRELLA® or other TUUCI Tuff Skin) Level "A" or manufacture the parts for non-fabric claims. Labor for "B" fabric is rendered unserviceable by loss of color installation of parts covered under TUUCI Warranty is or strength caused by UV degradation, mildew, rot or not included. Fabric warranties shall never include the atmospheric chemicals, TUUCI will replace or repair cost of labor and any associated fabrication costs. All the fabric at its discretion. Labor charges will apply to warranty claims must be submitted with an original the cutting and sewing of any fabric replaced under proof of purchase dated from the dealer of origin, a warranty.

#### 1 Year Warranty

TUUCI applied finish flakes, bubbles, peels, or loses color

manufacturer defects, not damage caused by the product striking the ground or other object. The redeemable value of all warranties provided herewith warranty itself. In all cases, the warranty claimant shall be responsible for all shipping and/or freight charges description of damaged product, including how the damage occurred, along with photos of the damaged product. The foregoing warranties may not be assigned and are available only to the original purchaser of TUUCI products. TUUCI reserves at its sole discretion the right to repair, replace, or redesign any product that is returned as a result of a warranty claim.

Optional LED lighting, heaters and electronic components for OCEAN MASTER MAX™ and PLANTATION MAX™ Cantilever umbrellas are warranted for a period of one year from the date of purchase against manufacturing defects in materials and workmanship to the original purchaser of the product. This warranty does not apply to damage resulting from accident, misuse, tampering, negligence or abuse. TUUCI will, at its option, repair or replace these products found defective.

#### ALWAYS BUY FROM AN AUTHORIZED TUUCI DEALER

TUUCI proudly sells its products through a carefully selected network of Authorized Dealers. If you purchase through one of our Authorized Dealer partners, you can be sure you are receiving the latest innovation and uncompromising quality you can expect from TUUCI. Beware of those who claim to be authorized dealers but The limited warranties outlined above cover only are not in fact part of our Authorized Dealers network. Only purchases from a TUUCI Authorized Dealer will be supported by our warranty program.



# efforts & affiliations

# getting greener every day

respect the environment. That's why we make every possible effort to minimize our American Red Cross, Friends Forever Rescue, NEWH South Florida, The Coral Gables footprint as we manufacture quality shade structures. In addition to our efforts to Youth Center, Beaux Arts and a number of religious and educational institutions. conserve energy in our factory, we have a streamlined process for recycling plastics, aluminum, steel, paper and cardboard. We understand that what we do today Our company touches six continents and employs people from over 20 countries. As ultimately affects tomorrow, and we never forget that fact.

Sierra Club, The Friends of Biscayne Bay, The Miami Museum of Science, The Kampong to come. Botanical Garden, David Fairchild Botanical Gardens and The Coral Gables Garden

TUUCI also supports dozens of non-profit community organizations. A few of these lifestyles the world over.

Since our business is all about enjoying the outdoors, it's no secret that we love and organizations are: Adopt-a-Classroom, Best Buddies, Habitat for Humanity, The

a result, we understand how small our planet really is and how important social and environmental responsibility is for all of us. TUUCI is conscious of our environmental In addition to our conservation and recycling efforts, TUUCI and its employees support footprint and we continue to develop sustainable and renewable business practices many environmental causes, including The Coastal Conservation Association, The which will ensure a positive contribution to the health of our planet for generations

> Our love of the natural environment and our community directs everything that we do. Our mission in shade design connects our passions for sustainable and enjoyable

We handcraft beautiful outdoor shade structures inspired by our life on the water in Our wood frames are ecologically farmed and made from 100% plantation grown ways that are friendly to the earth. We spend our days thinking about outdoor living hardwoods which are both renewable and sustainable. and that has, in effect, "greened" our way of doing business. Our mission for shade design connects our passion with sustainable and enjoyable lifestyles the world over. Excess packaging is recycled and we save energy and gas by packing as much as We are reducing our carbon footprint, one parasol at a time.

We participate in many stewardship programs. Our scrap fabric is carefully sorted and TUUCI protects your skin from the sun. Our shade products provide valuable and recycled into industrial products such as felt, insulation and padding. We have also effective sun protection by reducing exposure to harmful ultra-violet sunlight. With begun to utilize recycled decorative fabrics on some of our latest shade designs.

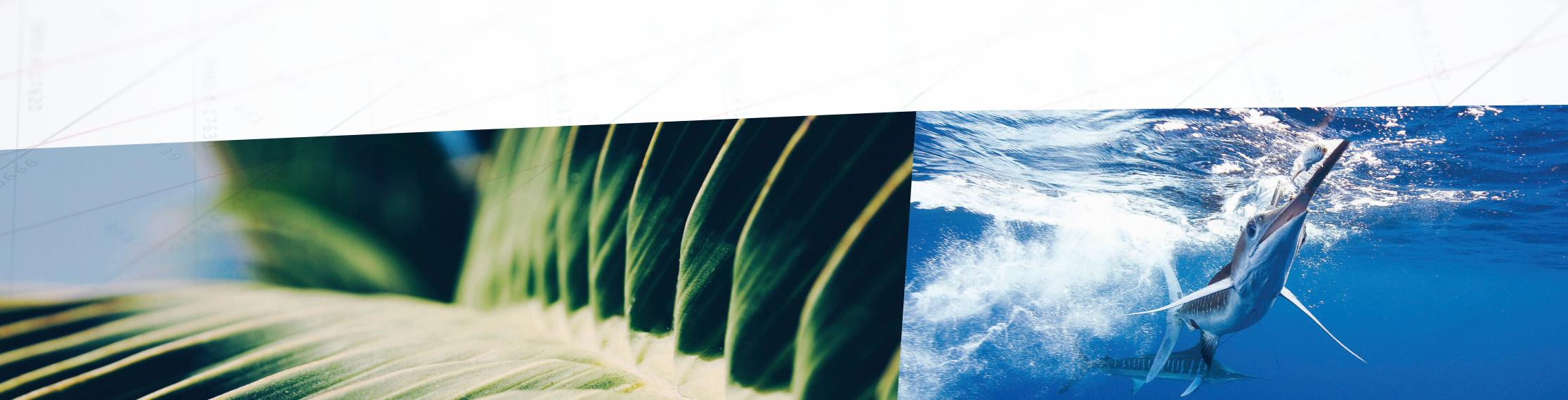
We implemented an environmental sustainability program. Our program includes efforts to reduce solid waste as well as recycling of plastics, aluminum, steel, paper We care about the community and share our green story in all our endeavors, including and cardboard for use in our products, packaging and supplies.

commitment even further, we make sure our product components are 100 percent Cancer Center, The Kampong-National Tropical Botanical Garden, Paws4You Rescue, recyclable, giving them a sustainable lifeline. As a result, we produce less landfill Beaux Arts and Barnacle Society just to name a few. We sponsor many local and

possible into fewer shipments.

all components containing specialized UV inhibitors, our shade is guaranteed to last in the most demanding, sun-drenched landscapes on earth.

our support of dozens of non-profit global and community organizations. Some of these organizations include Project Medishare, a project dedicated to earthquake Our products are made with 100 percent replaceable parts. To take our environmental relief efforts in Haiti, Camillus House, Shake-A-Leg, Special Olympics, Sylvester national events providing both shade products and financial support.



## contact

#### global headquarters january 1998

2900 NW 35th Street Miami, Florida, 33142 T: +1 305 634 5116 info@tuuci.com www.tuuci.com Established in 1998, TUUCI's global design and manufacturing campus in Miami, Florida is recognized for producing the most durable and uniquely designed shade structures on the planet. Occupying more than three acres of industrial space near Miami's International Airport, TUUCI manages all design, manufacturing, logistics, customer service and administration operations from this hub. Known for award winning designs the world over, TUUCI's roots within Miami's marine-industry are evident in every specialized product they produce.

Though TUUCI's products may be experienced in the most far-off lands from Europe to Africa, the Americas and beyond, our clients are pleased to know that our products are designed and engineered right here in Miami, Florida.



#### european office june 2003

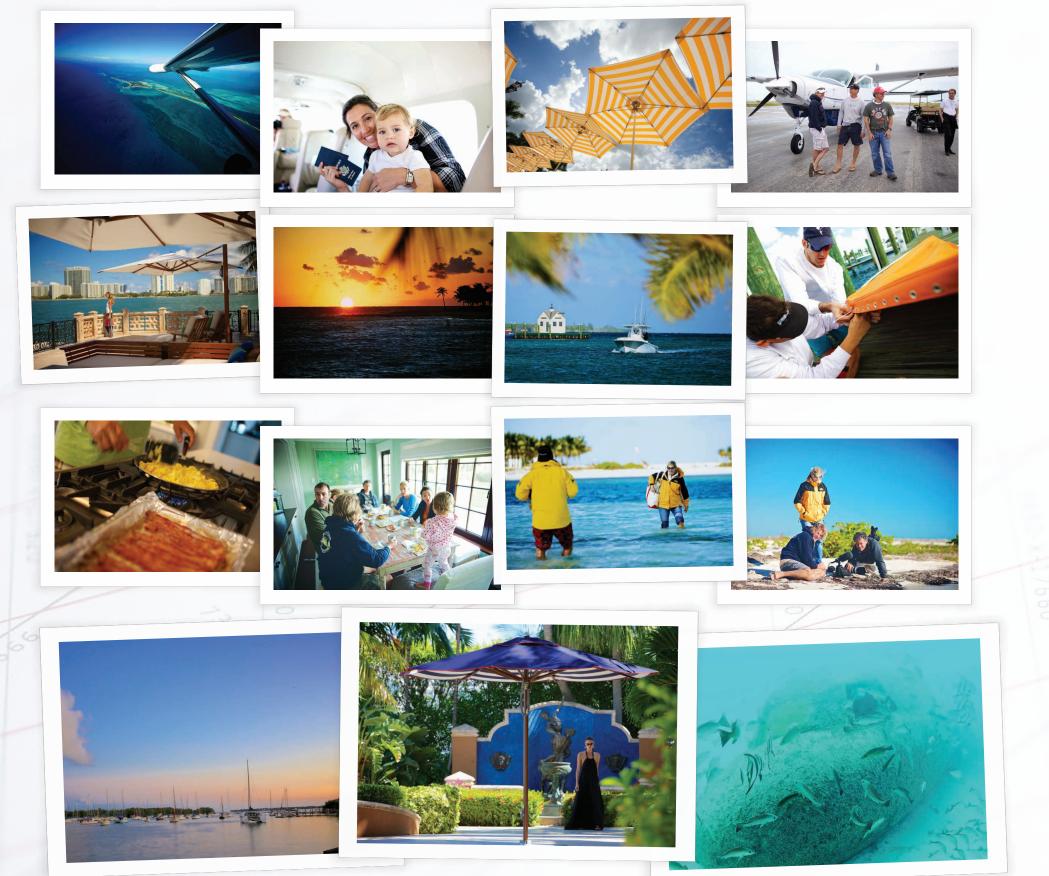
De Nedervonder 17 5061 JP Oisterwijk The Netherlands T: +31 13 522 0471 info@tuuci.eu www.tuuci.com TUUCI'S European Office was established in 2003 fulfilling a need to be close to our European Customers. Our state of the art facility in Holland offers full service shade manufacturing services for Europe, the Middle East and Africa. In addition to manufacturing on-demand shade products, our European facility also stocks a wide range of finished shade products for immediate delivery and hosts a first class client services team for the EMEA market.

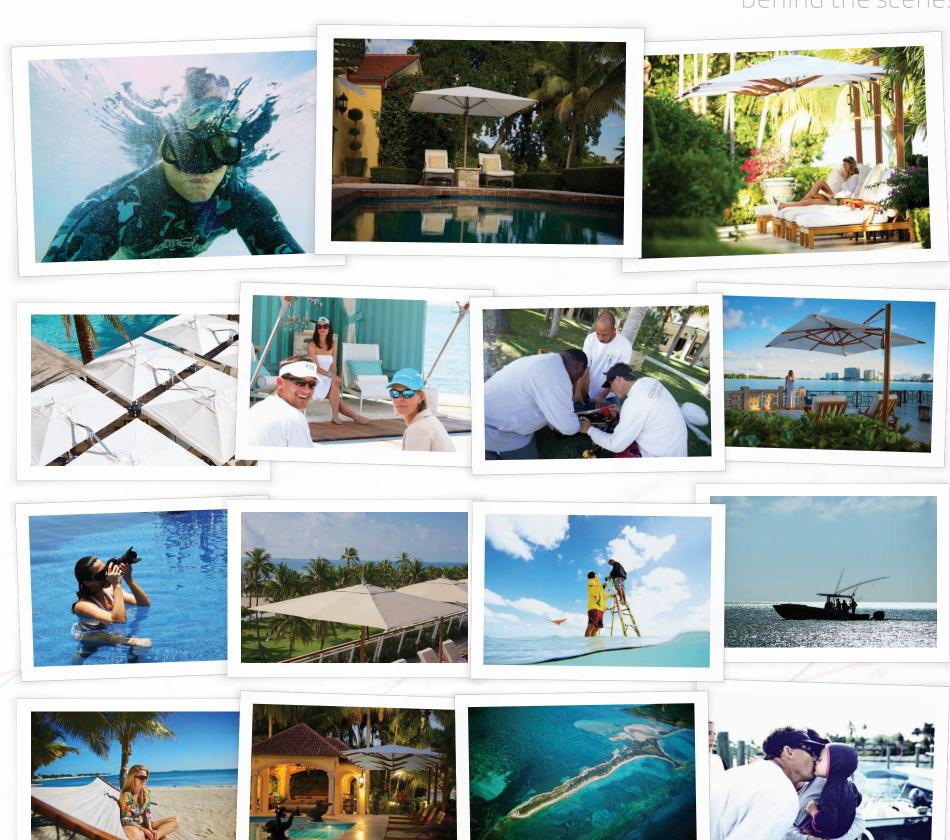
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the journey behind the scenes





# thank you for sharing our journey

